

## Q12845 Rev 1

## Coranco Great Plains, Inc.

- SVE System rated for 160 SCFM at 75" WC at 1,500 foot elevation. Fliteway FV7.582X3-4L with the following standard equipment
  - 7.5 HP Explosion Proof 230/460 3 Phase 1740 RPM motor
  - Gardner Denver Sutorbilt model 4L positive displacement rotary lobe vacuum pump with Blower manufacturers 18 month uncontested warranty
  - Fliteway "Cyclonic Action" 82 Gallon Vertical knockout tank, carbon steel with site gauge, 6" cleanout, and bottom drain.
  - 3" inlet, liquid filled vacuum gauge, and sample port.
  - Premium 10 micron inline filter between tank and vacuum pump.
  - Mini Magnahelic to monitor differential pressure across filter element
  - Premium chamber/absorption carbon steel discharge silencer.
  - Vacuum relief valve on inlet side of pump, field adjustable
  - Belt Guard
  - Dilution valve with filter / silencer
  - Two (2) 3" Rotron Direct Read Flow Meter FM3C250Q (50-250 SCFM)
  - Explosion Proof HHL Switch
  - Low Vacuum Switch
  - Explosion Proof Automatic Drain System
    - 1/2 HP Explosion Proof Stainless Steel Centrifugal Pump
    - Two (2) Pump Control Switches
    - Discharge check valve and Two (2) pressure gauges
    - Cartridge Filter
  - One (1) Tetrasolve Liquid Phase Carbon Vessel
  - 3" Inlet Header with Four (4) 2" Ports (on passenger side)
    - Four (4) 2" Gate Valves
    - Four (4) Sample Ports
    - Four (4) Vacuum Gauges
    - Four (4) 2" Rotron Direct Flow Meters FM20C065Q (13-65 SCFM)
    - Four (4) Air Injection Assemblies
- Air Sparging System rated for 40 SCFM at 8 PSIG at 1,500 foot elevation Fliteway Model FS7.5X3-3H

- 7.5HP EXP 208- 230/460 VAC 1750 RPM motor.
- <u>Gardner Denver Sutorbilt 3H</u> positive displacement rotary lobe blower with Blower Manufacturers 18 month uncontested warranty.
- 10 micron filter stubbed through trailer wall with rain cap
- Mini Magnahelic to monitor differential pressure across filter element
- Discharge Silencer
- Bleed Valve with Filter/Silencer
- Weighted Pressure relief valve on discharge side of pump.
- Two (2) pressure gauges
- All iron pipe and fittings.
- High Discharge Temperature Switch / gauge
- Passive finned heat exchanger (mounted to trailer bottom)
- 2" Steel Discharge Manifold with Seven (7) 1" Ports (on passenger side)
  - Seven (7) 1" Ball Valves
  - Seven (7) Pressure Gauges
  - Seven (7) Dwyer VFC Flow Meters
- NEMA 4 Control Panel (115/230 VAC Three Phase)
  - NEMA 4 Box with inner panel
  - Fused Disconnect
  - Circuit breakers for branch circuit protection
    - Trailer Heater
    - Trailer Vent Fan
  - Starters and overload protection for:
    - 7.5 HP SVE
    - ½ HP Transfer Pump
    - 7.5 HP Air Sparge Motor
  - Three (3) HOA switches
    - SVE
    - SVE Transfer Pump
    - Air Sparge
  - Two (2) Amp meter
  - Two (2) Hour meters
    - SVE
    - Air Sparge
  - Program Timer for SVE
  - Program Timer for Air Sparge
  - Run lights
  - Five (5) Alarm Lights
    - SVE HHL
    - SVE Motor Fault
    - SVE Low Flow
    - Air Sparge Motor Fault
    - Air Sparge High Discharge Temperature
  - One (1) Intrinsicall Safe Pump Controller
  - Two (2) Intrinsically Safe Switch Repeater
  - Sensaphone 2000 auto dialer with battery backup

- Surge Protection
- Lightning Protection
- Control Box heater with thermostat

## • Enclosed Trailer:

Pace American Model CS812TA2 Interior Dimensions: 8' wide by 12.5' Long by 6'5" Tall Dual Axle 7,000 pound GVWR with 4,500 pound payload capacity

- All Wheel Electric Brakes with 12 VDC Breakaway switch
- Independent torsion suspension
- Double Swing Rear Doors with Semi-Style Camlocks
- Clearance Lights
- Double Layer 3/4" Plywood Floor
- 3/8" interior Plywood Walls
- Three (3) Year Trailer Warranty
- Two Floor Vents
- Front and Rear Stabilizer Jacks
- Spare Tire
- 1" Thermal Insulation inside interior walls
- 1,800 Watt Explosion Proof Heater and Thermostat
- Hazardous Location Vent fan
- Gas Tight Light
- Installation of all Equipment and manifolds per Class 1 Div 2 Hazardous Location
- One (1) Layer of 2" Convoluted Polyester Noise Absorption Foam panels on interior walls and ceiling (Reduces exterior sound levels by about 10-12 dba.)
- UL Inspection and Classification of Trailer and Systems for Class 1 Div 2, Hazardous Location before Shipment to NE.